GHID DE ASAMBLARE

PERGOLA BIOCLIMATICA
ASTRA SMART

astra shading

astra shading

Elevating Homes,
Inspiring Lives.

ASTRA SHADING

Who We Are?

(EN)
At Astra Shading, we believe that outdoor spaces should combine beauty, comfort, and functionality. Our mission is to create systems that turn terraces and gardens into welcoming spaces for every season.
We design and manufacture premium pergolas, glass enclosures, zip screens, and aluminum fences — all made in Romania to European standards. With personalized solutions and dedicated support, we work closely with dealers, builders, and architects across Europe.
(RO)
La Astra Shading, credem că spațiile exterioare trebuie să îmbine eleganța, confortul și funcționalitatea. Misiunea noastră este să oferim sisteme care transformă terasele și grădinile în locuri plăcute, în orice anotimp.
Proiectăm și producem în România pergole premium, închideri din sticlă, zip screen-uri și garduri din aluminiu, la standarde europene. Oferim soluții personalizate și suport dedicat partenerilor din întreaga Europă — distribuitori, montatori și arhitecți.

CONTROLUL LUMINII ȘI UMBREI

Cantitatea de lumină solară poate fi ușor controlată prin reglarea unghiului panourilor. Umbra poate fi creată prin mutarea panourilor într-o poziție mai închisă în timpul orelor în care razele soarelui sunt cele mai intense.

The amount of daylight can be easily controlled by adjusting the angle of the panels. During the hours when the sun's rays are intense, shade can be created by turning the panels more closed.

0°

Oferă protecție împotriva tuturor condițiilor meteorologice. Acoperișul rămâne închis.

Provides protection from all weather conditions the roof remains closed.

CIRCULAȚIA AERULUI ȘI CONTROLUL CĂLDURII

Deschiderea panourilor pe vreme caldă crește circulația naturală a aerului, creând o atmosferă răcoroasă. Iarna, închiderea panourilor previne fluxul de aer rece și asigură izolație termică.

Opening the panels in hot weather creates a cool atmosphere by increasing natural air circulation. In winter, the panels are closed to prevent cold air flow and provide thermal insulation.

5°

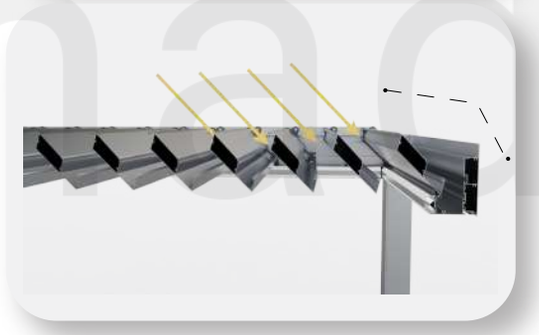
Asigură ventilația zonei chiar dacă plouă sau ninge

Provide the ventilation of the area even if it is raining or snow

PROTECȚIE ÎMPOTRIVA PLOII ȘI VÂNTULUI

Pe vreme ploioasă, panta panourilor este mărită pentru a direcționa fluxul de apă și a menține interiorul uscat. Pe vreme de vânt, poziționarea panourilor la unghiul corespunzător reduce efectul vântului.

In rainy weather, increasing the tilt o the panels directs the flow of water keeping the interior dry. In windy conditions, positioning the panels at the right andle reduces the impact of the wind.



45°

Permite luminii solare să pătrundă, controlați în continuare iluminarea.

Allow the sunlight to enter, still controls the ligting.

SOLUȚIE ECONOMISITOARE ȘI ECOLOGICĂ

Optimizarea luminii naturale și a circulației aerului reduce consumul de energie. Dependența de sistemele de aer condiționat și încălzire scade, creând un spațiu de locuit ecologic.

Optimizing natural light and air circulation reduces energy consumotion. Dependence on air conditioning and heating systems decreases, creating and eco-friendly living spaces.

105°

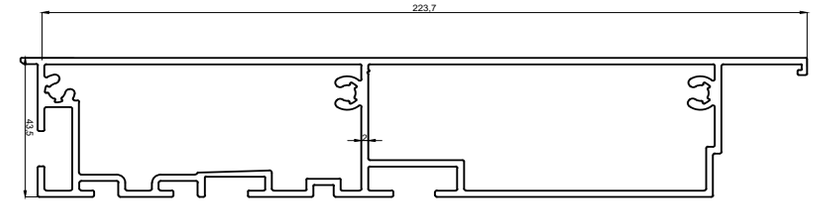
Permite utilizarea completă a luminii solare

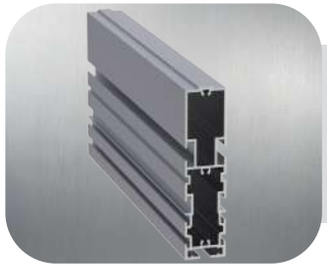
Permits full use of the sunlight

Profile sistem / System Profiles

Profil pazie/ Gutter Beam Profile

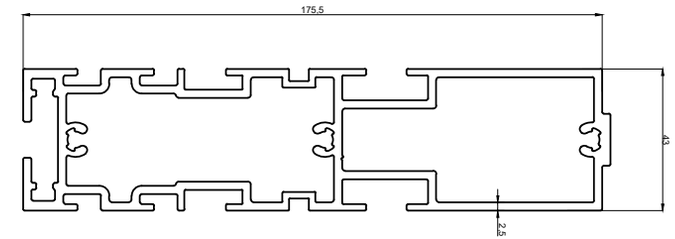
Cod Produs / *Product Code*	4477
Greutate / Weight	3,637 kg/m





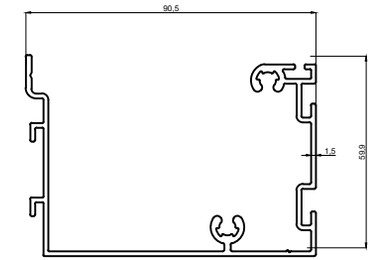
Profil pazie dubla/ *Rail Profile*

Cod Produs / *Product Code*	4476
Greutate / Weight	4,442 kg/m



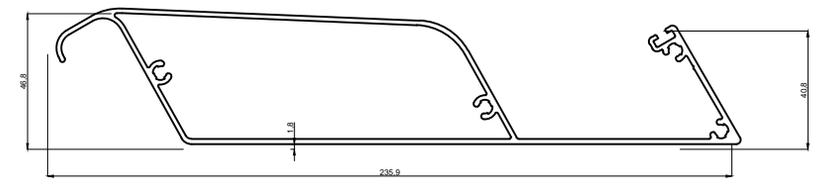
Profil jgheab/ *Gutter Profile*

Cod Produs/ *Product Code*	4482
Greutate / Weight	1,322 kg/m

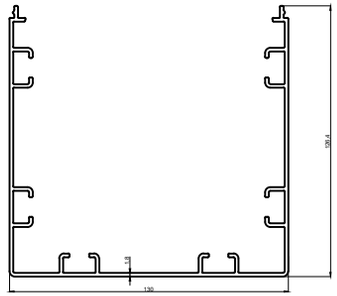


Profil lamela/ *Panel Profile*

Cod Produs / *Product Code*	4478
Greutate / Weight	2,496 kg/m

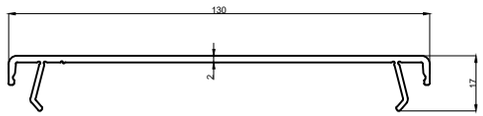


Profile sistem / *System Profiles*



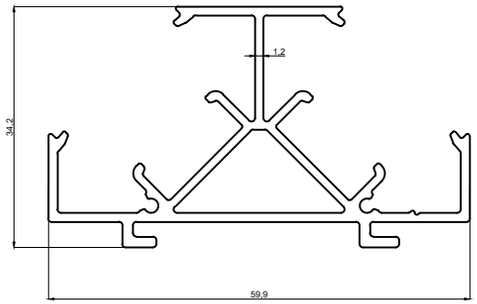
Profil stalp/ Base Profile

Cod Produs/ *Product Code*	4479
Greutate/ Weight	2,461 kg/m



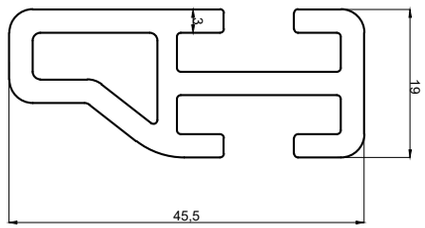
Profil capac stalp/ Base Cover Profile

Cod Produs/ *Product Code*	4480
Greutate / Weight	0,894 kg/m



Profil dublu LED / Double LED Profile

Cod Produs/ *Product Code*	4481
Greutate / Weight	0,734 kg/m



Profil sina de ghidaj/ *Tilt Drive Profile*

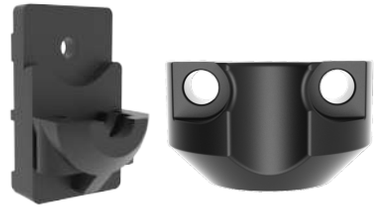
Cod Produs/ *Product Code*	4118
Greutate / Weight	1,003 kg/m

Accesorii sistem / System Accessories

Engine Group

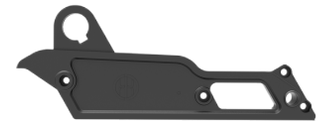
COD/*Code* BUC./*Piece*	EBİO-9 1 PCS

Panel Bearing Shaft Housing and Cover



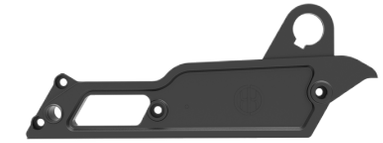
COD/*Code* BUC./*Piece*	EBİO-15 1 PCS

Tilt Panel Cover(Left)



COD/*Code* BUC.//*Piece*	EBİO-20 1 PCS

Tilt Panel Cover(Right)



COD/*Code* BUC.//*Piece*	EBİO-19 1 PCS

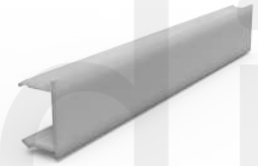
Water Drain Black

COD/*Code* BUC.//*Piece*	PRG-09-2 1 PCS

Led Corner Plastic

COD/*Code* BUC.//*Piece*	EBİO-28 1 PCS

Diffuser Cover



COD/*Code* BUC.//*Piece*	BİO-35 1 Metre

Special Pin Bushing

COD/*Code* BUC.//*Piece*	EBİO-13 2 PCS

Drive Pin

COD/*Code* BUC.//*Piece*	EBİO-14 2 PCS

Gutter Wick

COD/*Code* BUC.//*Piece*	ACT-12 100 Metre

Panel Wick

COD/*Code* BUC.//*Piece*	PAL-147 100 Metre

Panel Tilt Shaft

COD/*Code* BUC.//*Piece*	EBİO-21 2 PCS

Accesorii sistem / System Accessories

6000 Bearing

COD/*Code* BUC./*Piece*	EBİO-18 2 PCS

Eco *Corner Top Cover*

COD/*Code* BUC./*Piece*	EBİO-2 1 PCS

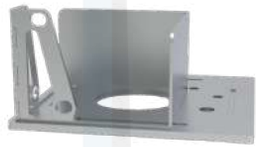
Side Strut Inner Corner Connection

COD/*Code* BUC./*Piece*	EBİO-4 1 PCS

Side Strut Outer Corner Cover

COD/*Code* BUC./*Piece*	EBİO-5 1 PCS

Top Bracket for Vertical Base



COD/*Code* BUC./*Piece*	EBİO-3 1 PCS

Base Top Connection Apparatus Without Water Outlet and Support

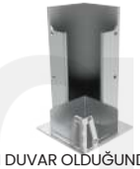
COD/*Code* BUC./*Piece*	EBİO-3-1 1 PCS

Corner Joint Top Connection Bracket Water Outlet

(YANLARI DUVAR OLDUĞUNDA KULLANILIR)

COD/*Code* BUC./*Piece*	EBİO-3-3 1 PCS

Corner Joint Top Connection Apparatus Without Water Outlet and Support



(YANLARI DUVAR OLDUĞUNDA KULLANILIR)

COD/*Code* BUC./*Piece*	EBİO-3-4 1 PCS

Pole to Ground Connection Bracket

COD/*Code* BUC./*Piece*	EBİO-7 1 PCS

INTERMEDIATE POST AND GUTTER CONNECTION BRACKET

COD/*Code* BUC./*Piece*	EBİO-3-2 1 PCS

Double Top Connection Bracket With Water Outlet

COD/*Code* BUC./*Piece*	EBİO-30 1 PCS

Double Top Connection Bracket Without Water Outlet and Support

COD/*Code* BUC./*Piece*	EBİO-30-1 1 PCS

Accesorii sistem / System Accessories

Double Top Connection Rail Bracket

(EBİO-35 VE EBİO-36 İLE BİRLİKTE KULLANILIYOR.)

COD/*Code* BUC./*Piece*	EBİO-30-2 1 PCS

Four-Way Top Connection Bracket

COD/*Code* BUC./*Piece*	EBİO-31-2 1 PCS

Four-Way Connection Bracket With Bottom Water Outlet

COD/*Code* BUC./*Piece*	EBİO-31 1 PCS

Four-Way ConBracket Without Bottom Water Outlet and Support

COD/*Code* BUC./*Piece*	EBİO-31-1 1 PCS

Gutter Strut Joint Apparatus

COD/*Code* BUC./*Piece*	EBİO-26 1 PCS

Gutter Post Connection Plate

COD/*Code* BUC./*Piece*	EBİO-24 1 PCS

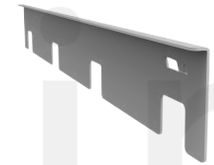
Wall Mounting Bracket Top

COD/*Code* BUC./*Piece*	EBİO-27 1 PCS

Wall Mount Bracket Bottom

COD/*Code* BUC./*Piece*	EBİO-25 1 PCS

Panel Intermediate Setting Distance Template



COD/*Code* BUC./*Piece*	EBİO-G29 1 PCS

Base Inner Support Bracket

COD/*Code* BUC./*Piece*	EBİO-G34 1 PCS

M8X25 IMBUS CIVATA

COD/*Code* BUC./*Piece*	EBİO-22 2 PCS

M6X30 IMBUS CIVATA

COD/*Code* BUC./*Piece*	BİO-14 5 PCS

YSB 3.9X16 Screw

COD/*Code* BUC./*Piece*	EBİO-9-8 1 PCS

M8 BULL

COD/*Code* BUC./*Piece*	EBİO-12 3 PCS

YHB 4.8X38 Screw

COD/*Code* BUC./*Piece*	BİO-11 9 PCS

Accesorii sistem / System Accessories

25x25 Lama M8 Thread

COD/*Code* BUC./*Piece*	BİO-10 4 PCS

20x20 Lama M8 Thread

COD/*Code* BUC./*Piece*	EBİO-9-6 2 PCS

M6 NUT

COD/*Code* BUC./*Piece*	EBİO-9-7 4 PCS

Akb M8X16 Bolt

COD/*Code* BUC./*Piece*	EBİO-10 3 PCS

Akb M8X16 Bolt

COD/*Code* BUC./*Piece*	EBİO-11 2 PCS

Diameter 10 Shaft Circlip

COD/*Code* BUC./*Piece*	EBİO-17 2 PCS

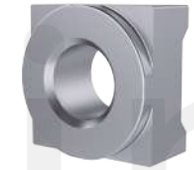
M8X12 AKB Bolt

COD/*Code* BUC./*Piece*	EBİO-6 2 PCS

M8X12 COUNTERSUNK HEAD MBUS

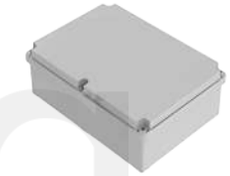
COD/*Code* BUC./*Piece*	EBİO-8 1 PCS

M8 Square Weld Nut



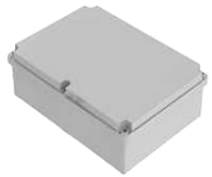
COD/*Code* BUC./*Piece*	EBİO-1 2 PCS

Tilt Control Unit Somfy Compatible



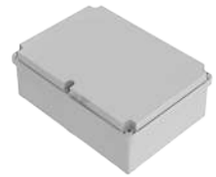
COD/*Code* BUC./*Piece*	BİO-62 1 PCS

Tilt Control Unit Universal



COD/*Code* BUC./*Piece*	BİO-63 1 PCS

Tilt Control Unit RGB



COD/*Code* BUC./*Piece*	BİO-64 1 PCS

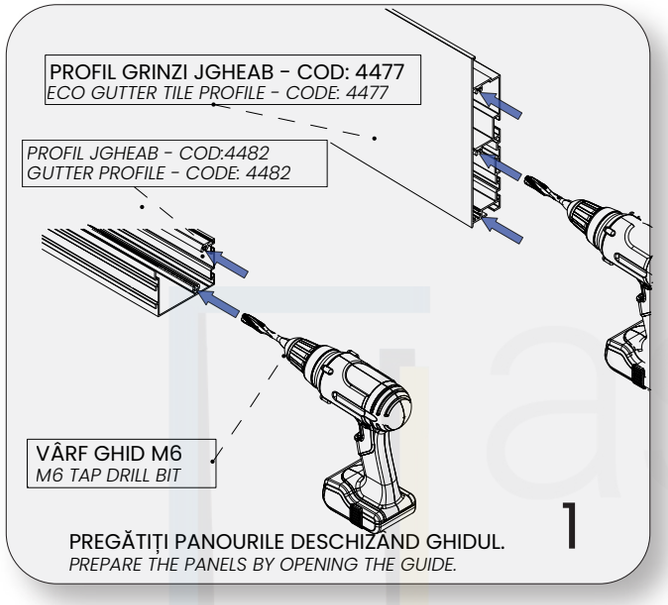
CONTROLLER

COD/*Code* BUC./*Piece*	RTS-KM1-5 1 PCS

Insulated Led Daylight

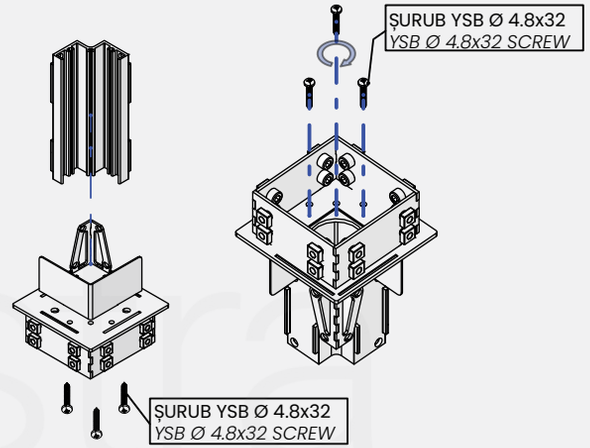
COD/*Code* BUC./*Piece*	PAL-145 1 Metre

Diagrama de asamblare a șasiului /Chassis Assembly Diagram



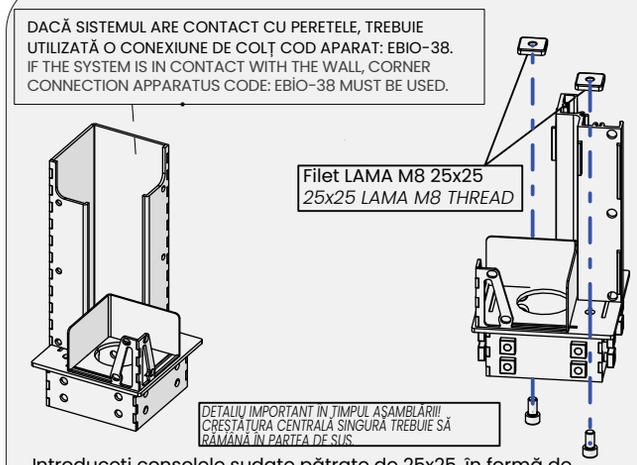
PREGĂTIȚI PANOURILE DESCHIZAND GHIDUL.
PREPARE THE PANELS BY OPENING THE GUIDE.

1



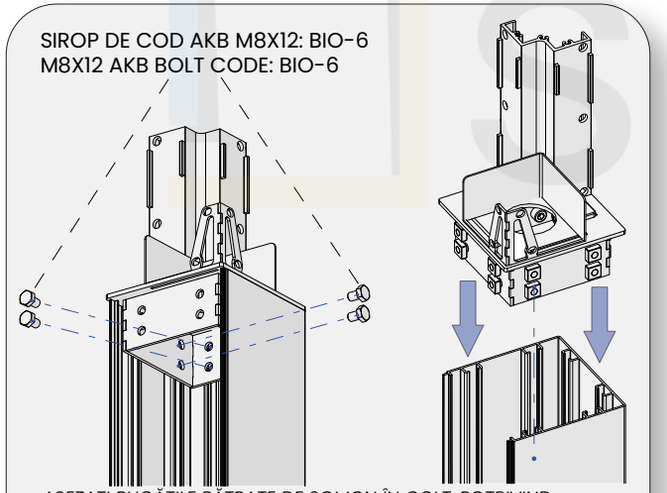
FIXĂM SUPORTUL DE COLȚ INTERIOR CU ȘURUBURI FOLOSIND UN BURGHIER.
WE FIX THE INNER CORNER BRACKET WITH SCREWS USING A DRILL.

2



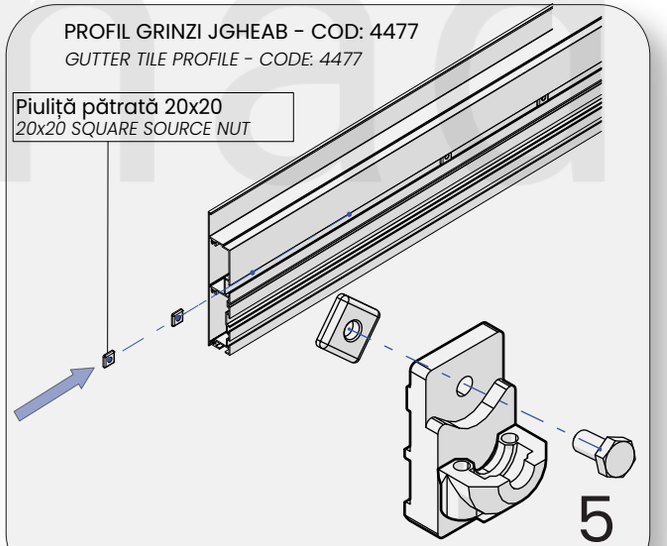
Introduceți consolele sudate pătrate de 25x25, în formă de somon, în fantele profilului și fixați-le cu elemente de fixare.
14X14 SQUARE WELDING NUTS INTO PROFILE SLOTS FASTEN IT WITH A WEDDING RING.

3

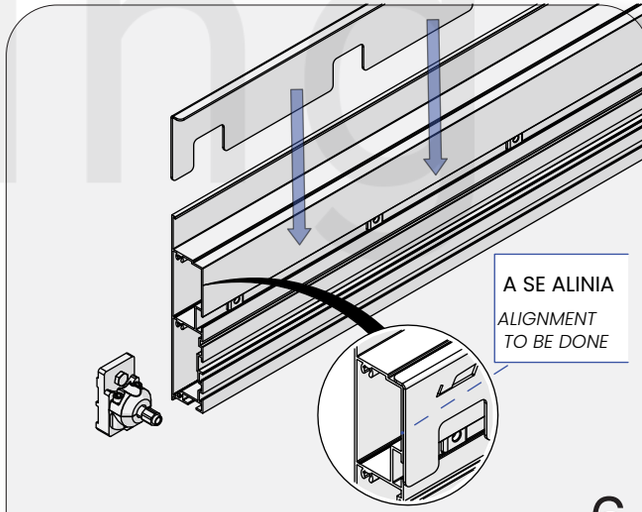


AȘEZAȚI BUCĂȚILE PĂTRATE DE SOMON ÎN COLȚ, POTRIVIND ȘURUBUL.
PLACE THE SQUARE NUTS IN THE CORNER IN ACCORDANCE WITH THE BOLT.

4



5



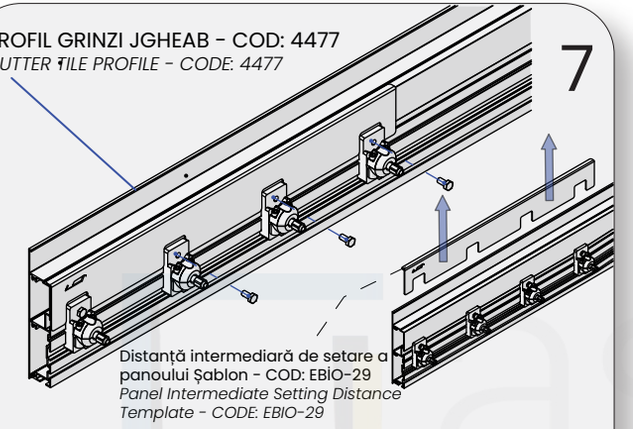
ALINIAȚI AXUL RULMENTULUI CU PIULIȚELE PĂTRATE.
ALIGN THE BEARING SHAFT HOUSING WITH SQUARE NUTS.

6

Diagrama de asamblare a șasiului /Chassis Assembly Diagram

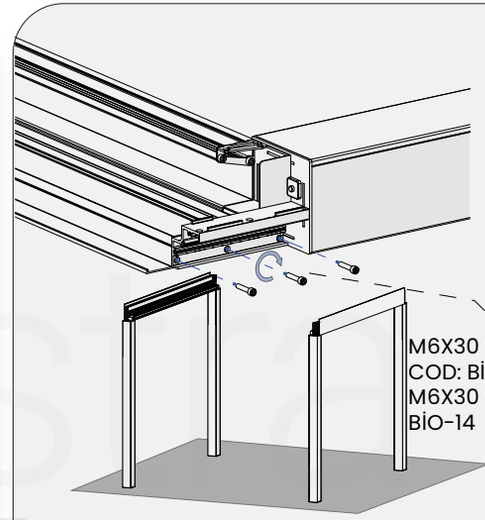
7

PROFIL GRINZI JGHEAB - COD: 4477
GUTTER TILE PROFILE - CODE: 4477



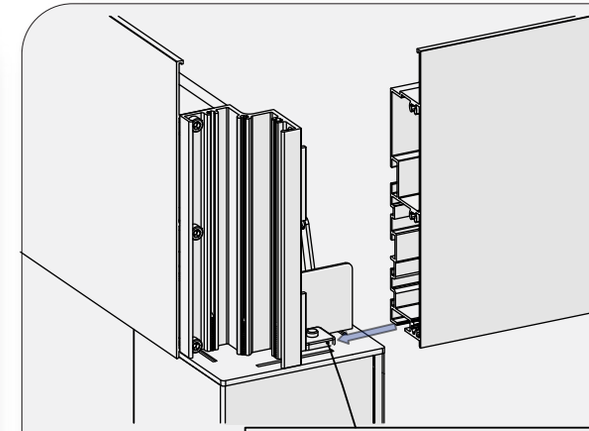
PREGLAȚI RULMENȚII AXULUI PE CARE I-AȚI REGLAT FOLOSIND ȘABLOUL ANEL PENTRU DISTANȚĂ INTERMEDIARĂ.
CONTINUAȚI PROCESUL ȘI VERIFICAȚI PRECIZIȚIA RULMENȚILOR AXULUI.
FIX THE SHAFT BEARINGS YOU SET WITH THE PANEL INTERMEDIATE ADJUSTMENT DISTANCE TEMPLATE. CONTINUE THE PROCESS AND CHECK THE ACCURACY OF THE SHAFT BEARINGS.

8



CONECTAȚI PANOURILE LA PROFILELE PICIOARELOR.
CONNECT THE PANELS WITH THE FOOT PROFILES.

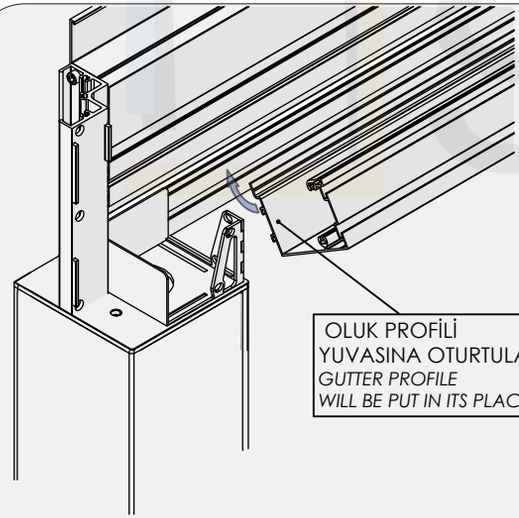
9



DE APLICAT PE FANTA PROFILULUI!
WILL BE BANISHED TO THE PROFILE NEST!

ALINIAȚI MONTANȚII CANELUȚI CU BARIERELE PĂTRATE ÎN FORMĂ DE SOMON DIN COLȚURI.
LOCATE THE GILLNUTS TO THE SQUARE SALMON IN THE CORNER.

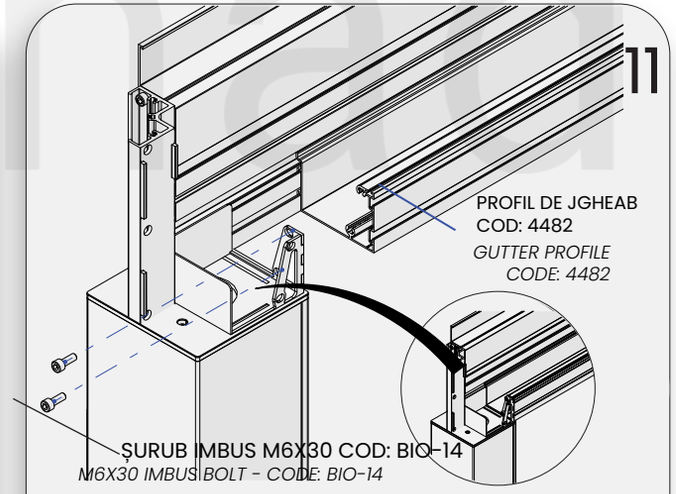
10



OLUK PROFİLİ YUVASINA OTURTULACAK!
GUTTER PROFILE WILL BE PUT IN ITS PLACE!

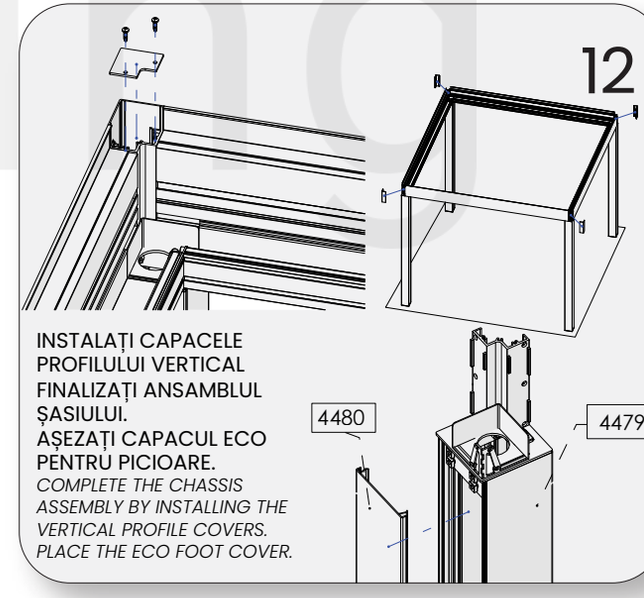
İÇ KÖŞE BAĞLANTI APARATINI VİDALARLA SABİTLEYİN.
FİX THE INNER CORNER BRACKET WITH SCREWS.

11



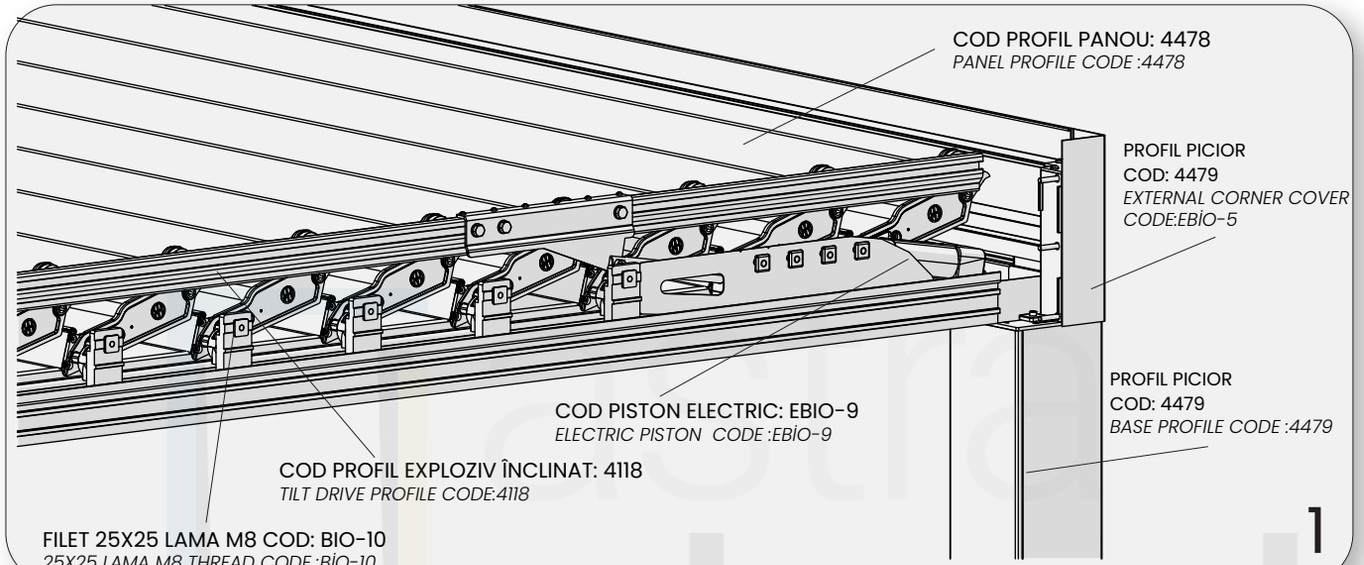
INSTALAȚI PROFILUL CANALIZAT ȘI INSTALAȚI ȘURUBURILE.
POSITION THE ECO GUTTER PROFILE AND INSTALL THE BOLTS.

12

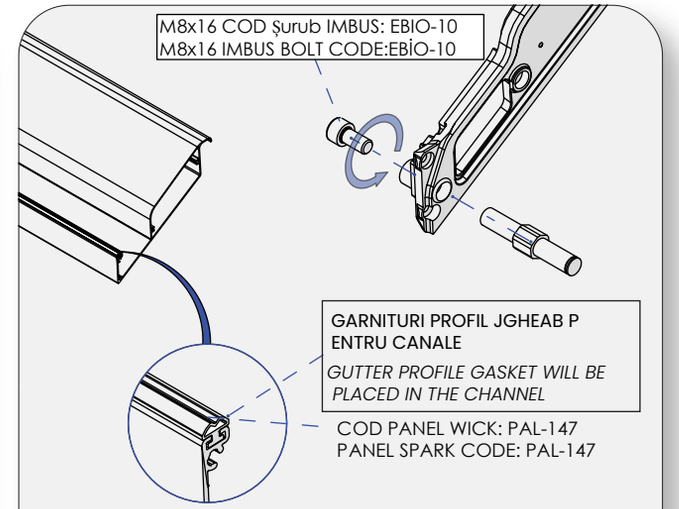


INSTALAȚI CAPACELE PROFILULUI VERTICAL FINALIZAȚI ANSAMBLUL ȘASIULUI.
AȘEZAȚI CAPACUL ECO PENTRU PICIOARE.
COMPLETE THE CHASSIS ASSEMBLY BY INSTALLING THE VERTICAL PROFILE COVERS. PLACE THE ECO FOOT COVER.

Diagrama de asamblare a șasiului /Panel Assembly Diagram

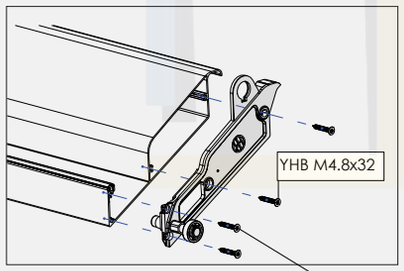


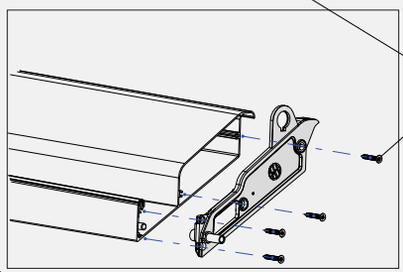
1



INSTALAȚI GARNITURA ȘI ARBOAREA PANELULUI DE FOARFECĂ.
ASSEMBLE THE GASKET AND SCISSOR PANEL SHAFT.

2



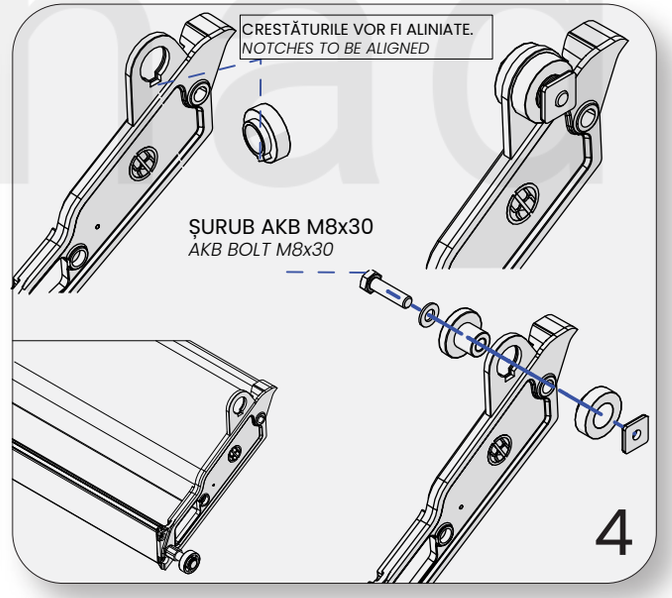


AȘEZAȚI PANOURILE CU PINI SCURT CONECTAȚI LA LASERUL CU PISTON ÎN SECȚIUNEA MOTORULUI ȘI PANOURILE CU PINI LUNGI ÎN ZONELE RESTANTE.

FOLOSIȚI ȘURUBURI DE 4,8x32 mm PENTRU A FIXA CAPACUL CONDUCTIEI.

USE 4,8x32 mm SCREWS TO FIX THE CHANNEL COVER.

3



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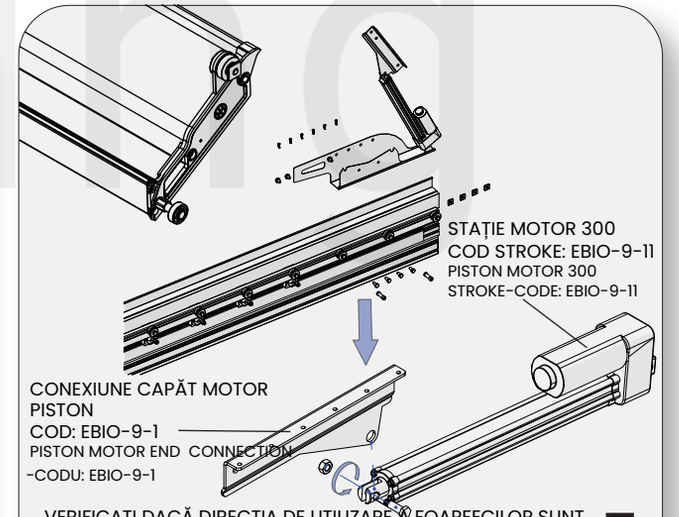
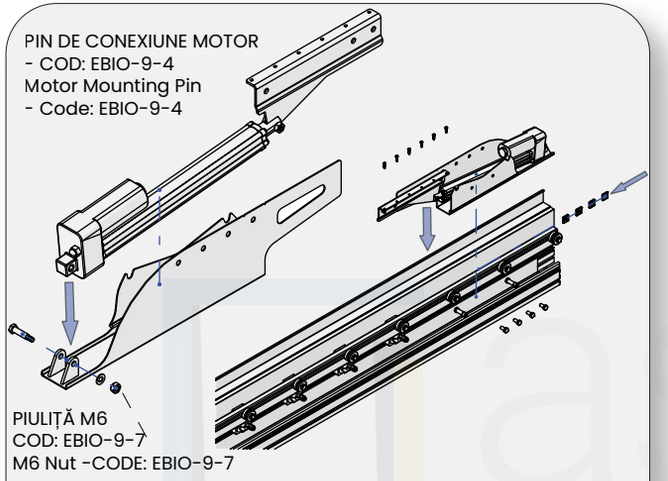


VERIFICAȚI DACĂ DIRECȚIA DE UTILIZARE A FOARFECILOR SUNT CORECTE.
CHECK THAT THE DIRECTION OF THE SCISSORS IS CORRECT.

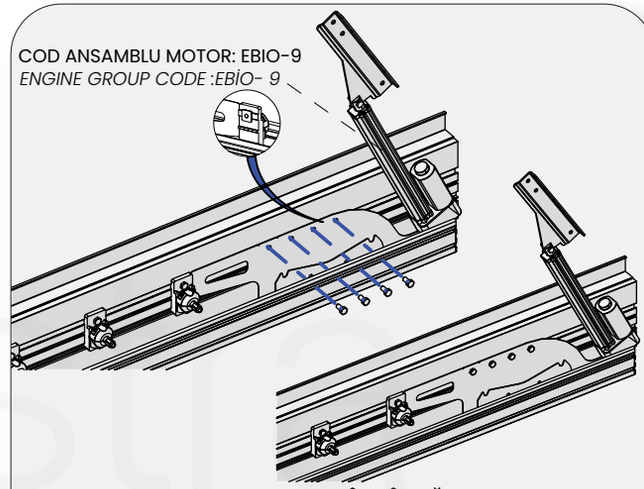
5

Diagrama de asamblare a șasiului /Panel Assembly Diagram



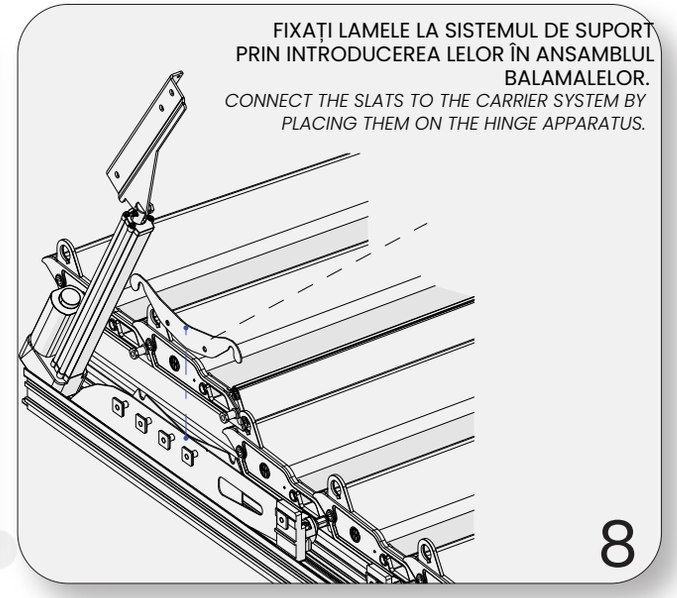
COMPLETAȚI ANSAMBLUL GRUPULUI MOTOR ȘI AȘEZAȚI-L ÎN JGHEAB.
COMPLETE THE ENGINE ASSEMBLY ASSEMBLY AND PLACE IT IN THE GROOVE.

6



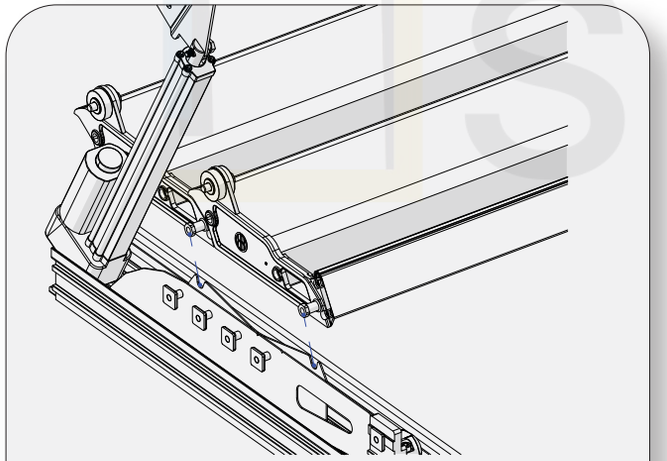
INSTALAȚI ȘURUBURILE ASTFEL ÎNCÂT SĂ SE POTRIVEASCĂ ÎN PIULIȚELE PĂTRATE.
CONTINUE ASSEMBLY BY INSERTING THE BOLTS IN SUCH A WAY THAT THEY MEET THE SQUARE NUTS.

7



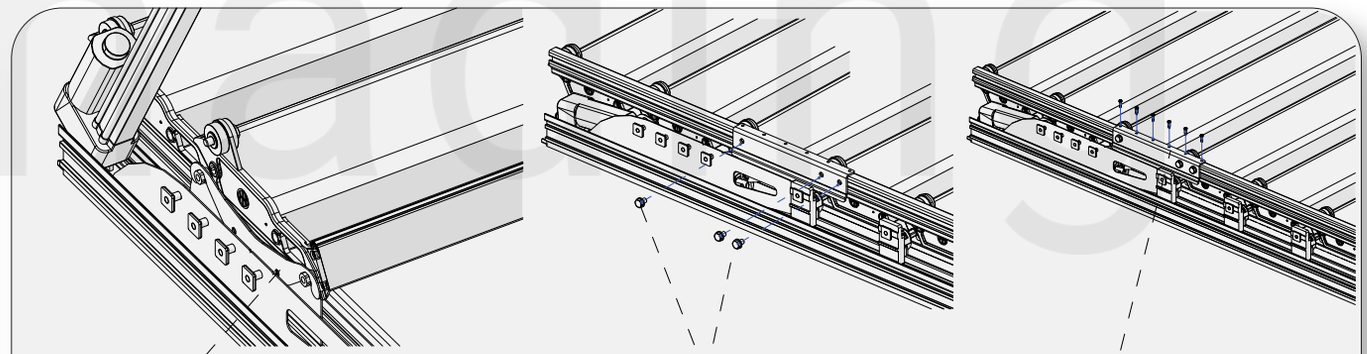
FIXAȚI LAMELE LA SISTEMUL DE SUPORT PRIN INTRODUCEREA LELOR ÎN ANSAMBLUL BALAMALELOR.
CONNECT THE SLATS TO THE CARRIER SYSTEM BY PLACING THEM ON THE HINGE APPARATUS.

8



INSTALAȚI MECANISMUL MOTORULUI ÎN CARCASA ȘINEI APOI FIXAȚI-L DE BALAMA.
FIX THE MOTOR MECHANISM TO THE HINGE BY INSERTING IT INTO THE RAIL SLOT.

9



COD SUPORT PANOUL MOTOR: EBİO-9-3
ENGINE PANEL HOLDER CODE :EBİO-9-3

COD ȘURUB AKB M6X10: EBİO-9-10
AKB M6X10 CIVATA KODU :EBİO-9-10

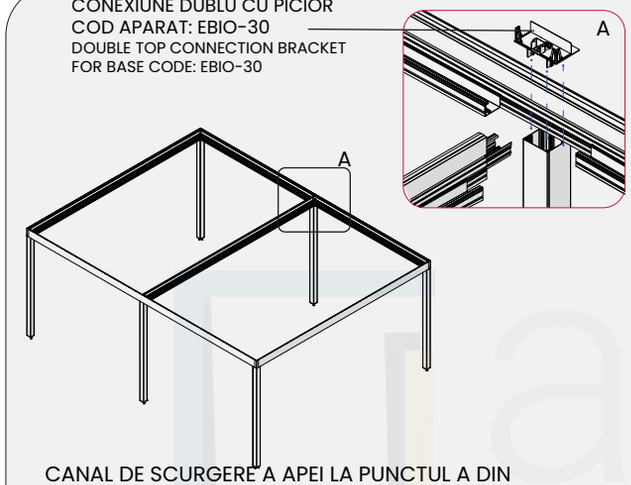
COD CONEXIUNE CAPĂT MOTOR PISTON: EBIO-9-1
APISTON MOTOR END CONNECTION CODE :EBİO-9-1 CODE: EBİO-9-10

FINALIZAȚI ANSAMBLUL PRIN FIXAREA CAPĂTULUI MOTORULUI DE PLACA DE BLOCARE DIN LATERALURI ȘI DE SUS.
COMPLETE THE ASSEMBLY BY FIXING THE END PART OF THE MOTOR TO THE LOCK PLATE FROM THE SIDES AND TOP.

10

Diagramă de asamblare a șasiului din 2 piese/2 Chassis Mounting Diagram

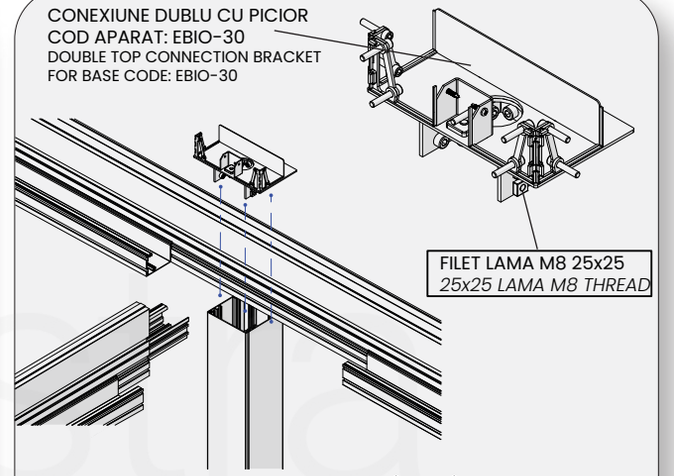
CONEXIUNE DUBLU CU PICIOR
COD APARAT: EBIO-30
DOUBLE TOP CONNECTION BRACKET
FOR BASE CODE: EBIO-30



CANAL DE SCURGERE A APEI LA PUNCTUL A DIN CONEXIUNEA ȘASIU DUBLU.
PAY ATTENTION TO THE WATER GROOVE DETAIL AT POINT A IN THE DOUBLE CHASSIS CONNECTION.

1

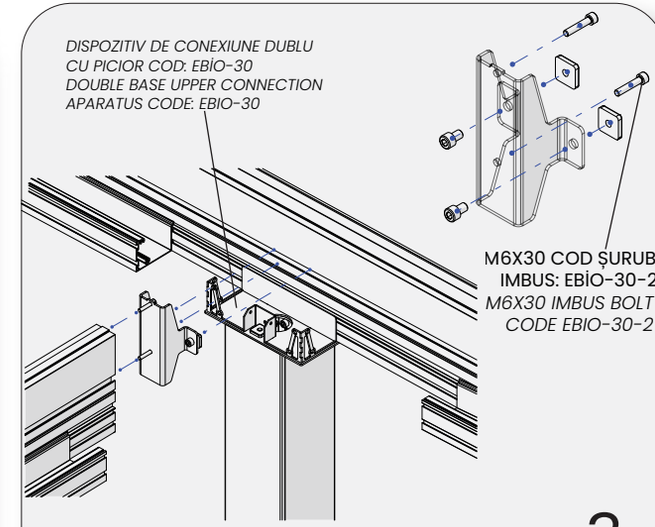
CONEXIUNE DUBLU CU PICIOR
COD APARAT: EBIO-30
DOUBLE TOP CONNECTION BRACKET
FOR BASE CODE: EBIO-30



INTRODUCEȚI SUPORTUL DE MONTARE ÎN STRÂNGERE, INSTALAȚI-L SECVENȚIAL PRIN STRÂNGEREA ȘURUBURILOR.
PLACE THE CONNECTION APPARATUS ON THE POLE PART, SECURE IT BY TIGHTENING THE BOLTS.

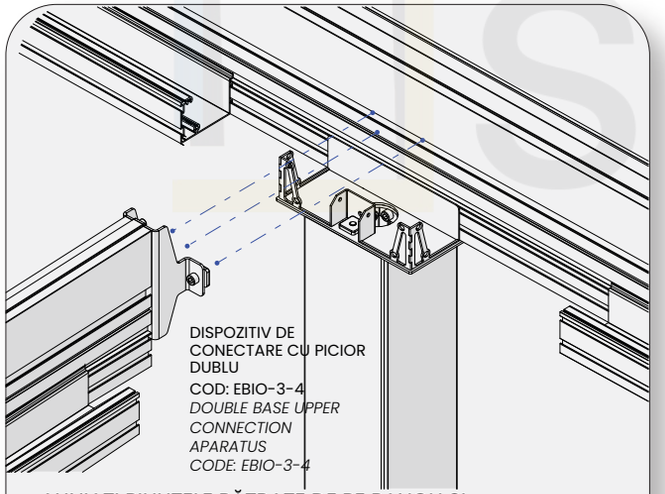
2

DISPOZITIV DE CONEXIUNE DUBLU CU PICIOR COD: EBIO-30
DOUBLE BASE UPPER CONNECTION APARATUS CODE: EBIO-30



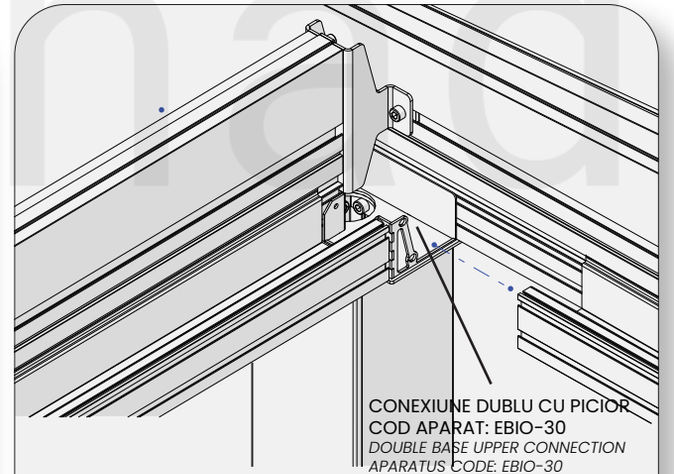
FIXAȚI ECHIPAMENTUL DE CONEXIUNE LA PANOURI.
FIX THE CONNECTION APPARATUS TO THE PANELS.

3



ALINIAȚI PIULIȚELE PĂTRATE DE PE PANOU ȘI STRÂNGEȚI-LE CU O CHEIE IMBUS.
ALIGN THE SQUARE NUTS ON THE PANEL AND TIGHTEN THEM WITH AN ALLEN.

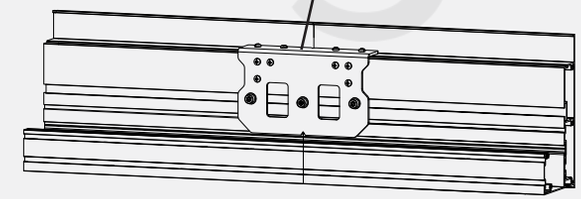
4



INTRODUCEȚI PROFILUL JGHEABULUI ȘI FIXAȚI-L CU ȘURUBURI.
PLACE THE GUTTER PROFILE AND FASTEN WITH BOLTS FIX

5

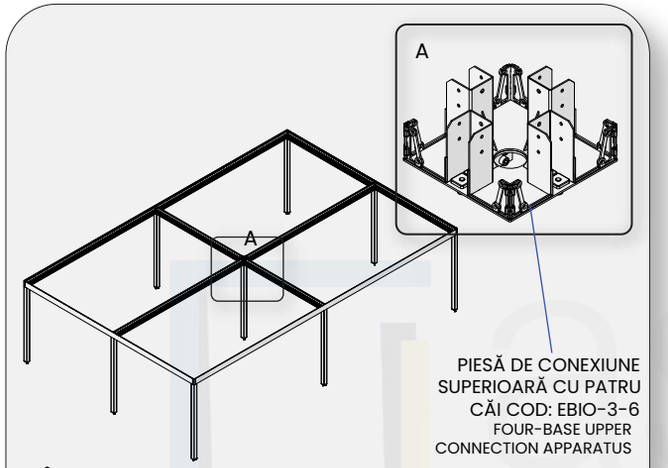
COD DISPOZITIV DE CONECTARE A PILOANELOR DE JGHEAB: EBIO-26
GUTTER CONNECTION APPARATUS
KODU:EBIO-26



PUTEȚI FOLOSI SUPORTUL JGHEABULUI PENTRU A CONECTA PROFILELE JGHEABULUI.
YOU CAN USE THE GUTTER FITTING APPARATUS TO JOIN THE GUTTERS TOGETHER.

6

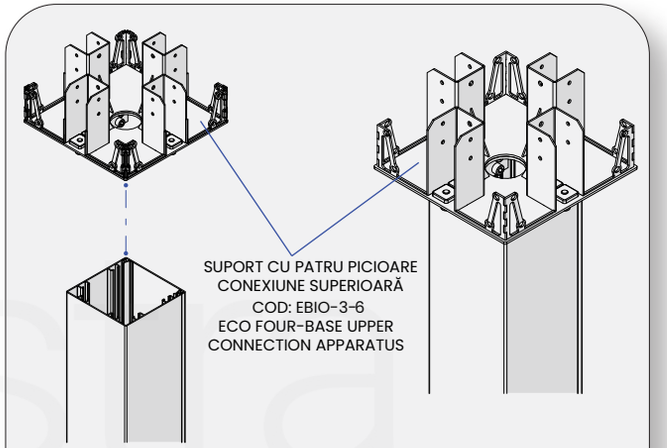
Diagramă de asamblare în 4 piese /4 Chassis Mounting Diagram



ÎN SISTEMUL CU PATRU PIESE, INSTALAȚI APARATUL DE CONECTARE A COLȚULUI DE PICIOARE LA DETALIU A.

IN QUAD SYSTEM, ASSEMBLE THE FOOT CORNER CONNECTION APPARATUS IN DETAIL A.

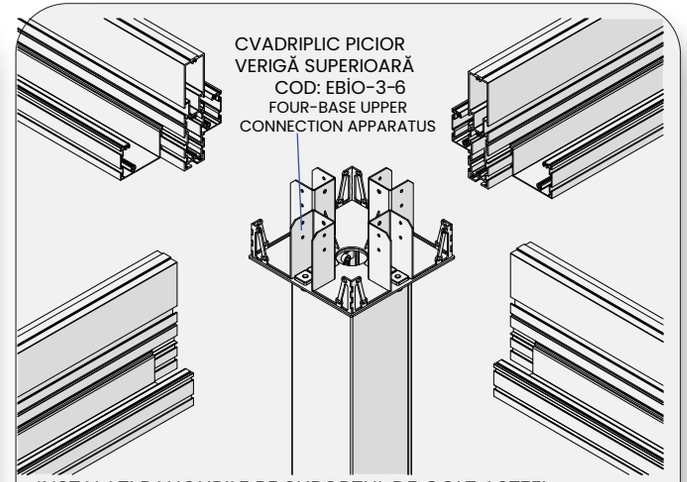
1



AȘEZAȚI ȘI FIXAȚI ACCESORIUL DE COLȚ PESTE PICIOR.

PLACE THE CORNER APPARATUS ON THE BASE AND FIX IT.

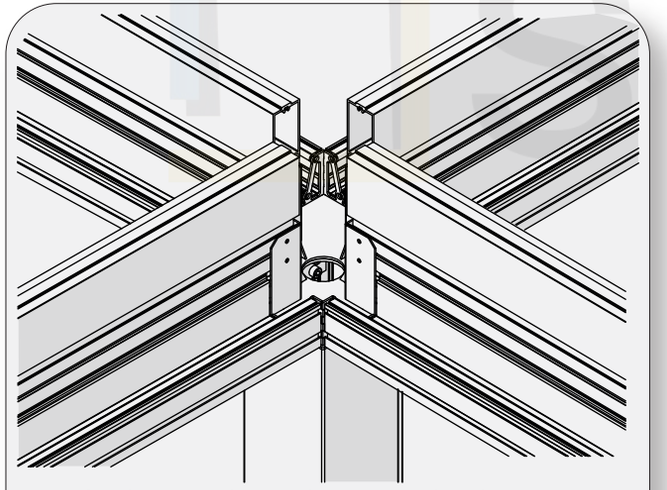
2



INSTALAȚI PANOURILE PE SUPORTUL DE COLȚ ASTFEL ÎNCÂT SĂ SE POTRIVESCĂ ÎN PIULIȚELE PĂTRATE.

PLACE THE PANELS ON THE CORNER BRACKET SO THAT THEY FIT INTO THE SQUARE NUTS.

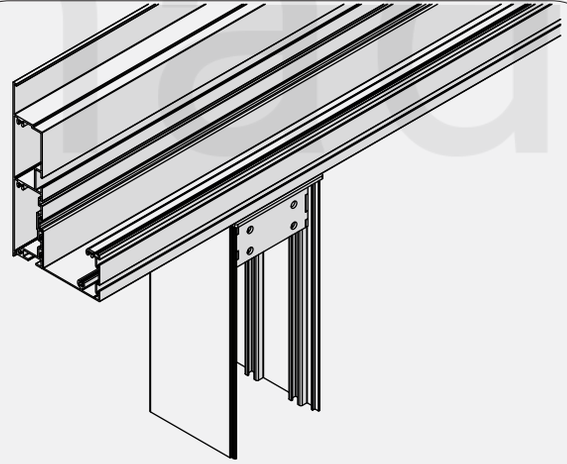
3



ADUCEȚI ȘI FIXAȚI PROFILELE JGHEABULUI LA SUPPORTUL CENTRAL.

COLLECT AND FIX THE PROFILES OF THE GUTTERS ON THE CENTRAL BASE COLUMN.

4



UN STANDARD/O AJUSTARE INTERMEDIARĂ POATE FI UTILIZATĂ PENTRU A CONSOLIDA SISTEMUL.

AN INTERMEDIATE BASE MOUNT CAN BE USED TO STRENGTHEN THE SYSTEM.

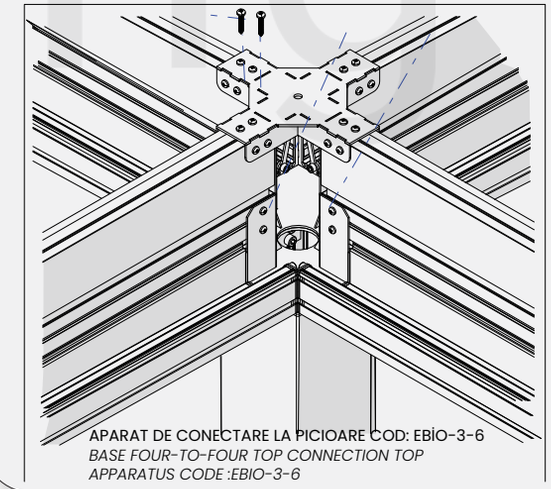
5

ȘURUB YSB 3,9X16 COD: EBIO-9-8

YSB 3,9X16 SCREW CODE: EBIO-9-8

ȘURUB YSB 3,9X16 COD: EBIO-9-8

YSB 3,9X16 SCREW CODE: EBIO-9-8

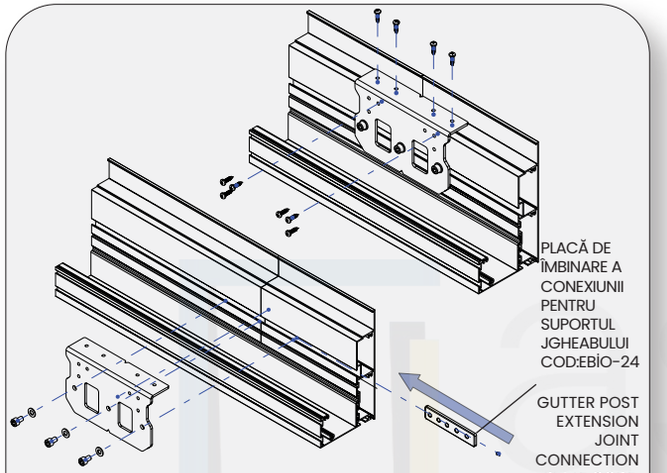


APARAT DE CONECTARE LA PICIOARE COD: EBIO-3-6

BASE FOUR-TO-FOUR TOP CONNECTION TOP APPARATUS CODE :EBIO-3-6

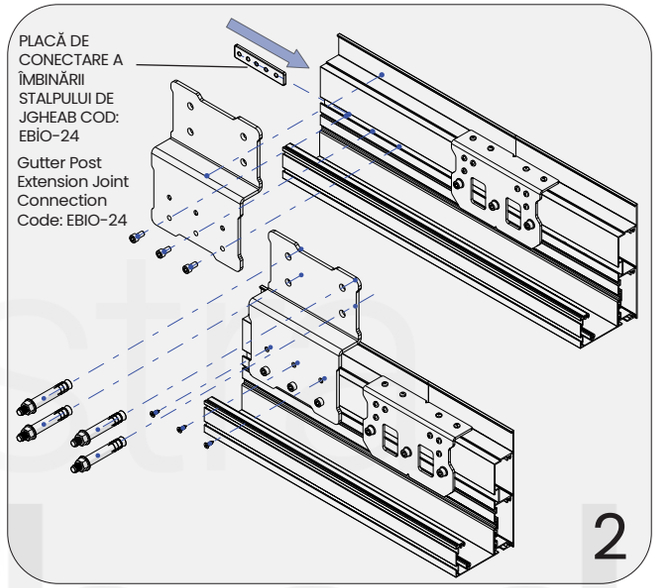
6

Diagrama de instalare a montajului pe perete /Wall Hanger Mounting Diagram

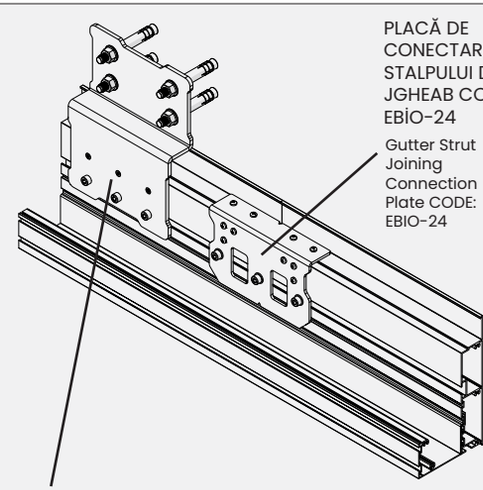


INSTALAȚI SUPORTUL DE MONTARE PE PERETE ȘI FIXAȚI-L CU ȘURUBURI.
PLACE THE WALL OUNTING APPARATUS AND FIX IT WITH SCREWS.

1

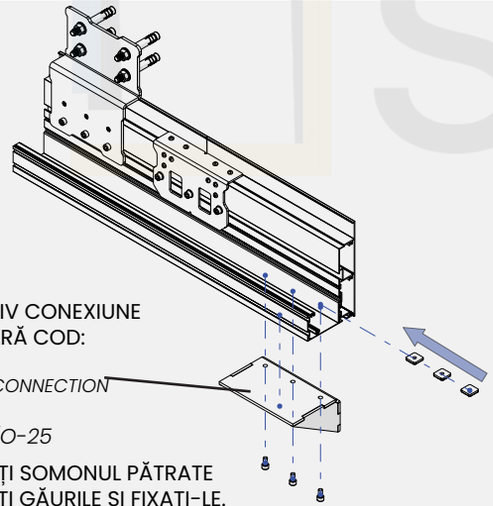


2



SUPORT DE MONTARE SUPERIOR PE PERETE COD: EBIO-27
TOP-MOUNTED WALL CONNECTION BRACKET CODE:EBİO-27

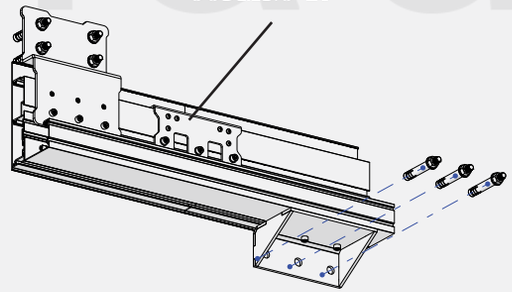
3



AȘEZAȚI SOMONUL PĂTRATE ALINIAȚI GĂURILE ȘI FIXAȚI-LE.
BY PLACING THE SQUARE SALMON AND ALIGNING THE HOLES

4

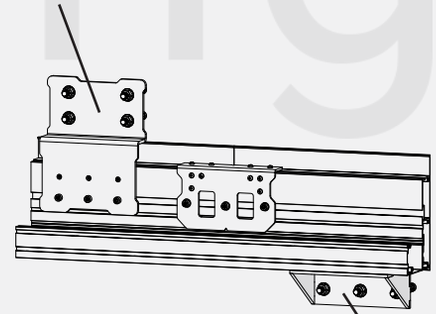
DISPOZITIV DE CONECTARE A PILOANELOR DE JGHEAB COD: EBİO-26
GUTTER CONNECTION APPARATUS CODE:EBİO-26



FIXAȚI APARATUL DE CONECTARE LA PERETE CU DIBURI
FIX THE CONNECTION APPARATUS TO THE WALL WITH DOWELS.

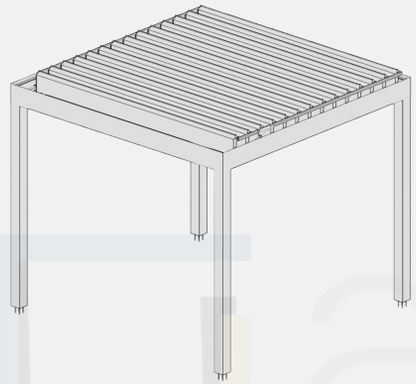
5

SUPORT DE MONTARE PE PERETE COD: EBIO-27*WALL MOUNT BRACKET CODE :EBİO-27*



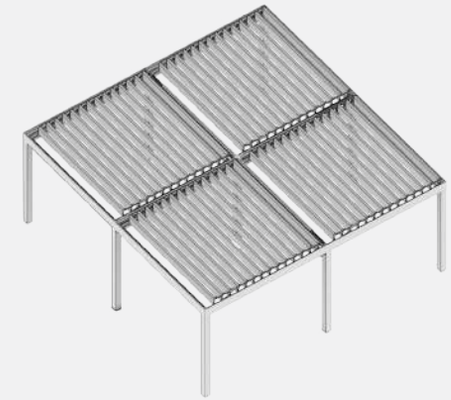
DISPOZITIV CONEXIUNE INFERIOARĂ COD: EBİO-25
BOTTOM CONNECTION BRACKET CODE : EBİO-25

6

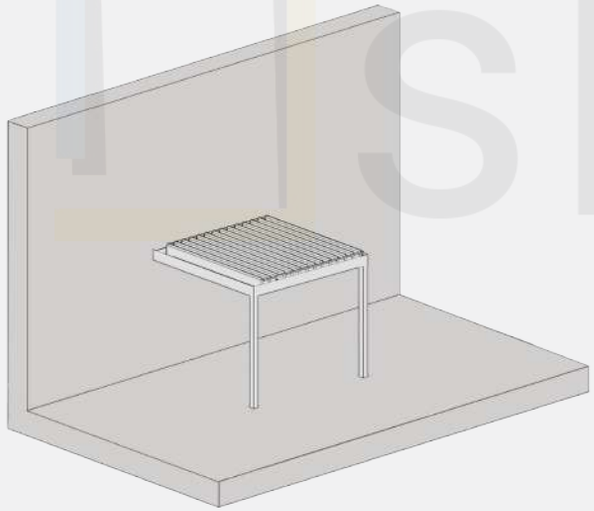


SISTEM INDIVIDUAL
SINGLE SYSTEM

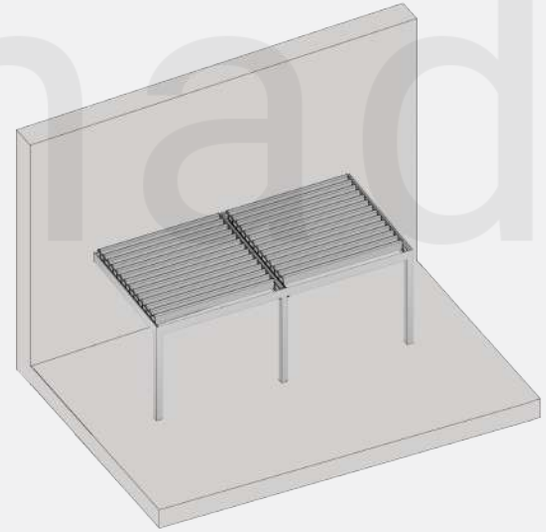
SISTEM DUBLU
DOUBLE SYSTEM



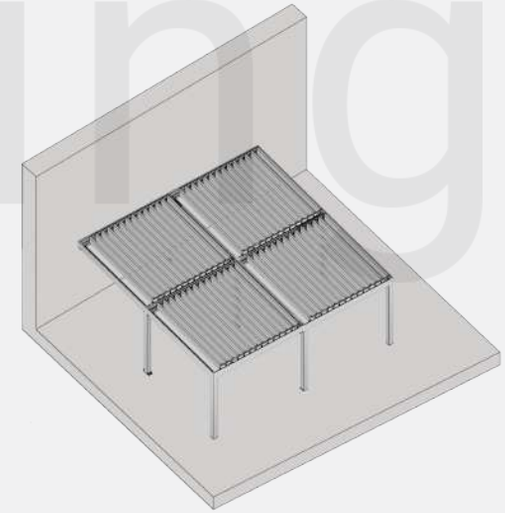
SISTEM MULTIPLU
MULTIPLE SYSTEM



SISTEM INDIVIDUAL CU PRINDERE DE PERETE
SINGLE SYSTEM WALL CONNECTED



SISTEM DUBLU CU PRINDERE DE PERETE
DOUBLE SYSTEM WALL CONNECTED



SISTEM MULTIPLU CU PRINDERE DE PERETE
MULTIPLE SYSTEM WALL CONNECTED

astra
shading

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